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# Environment, Safety, and Health (ESH) Call for Research

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## **Overview**

Semiconductor Research Corp. (SRC) Environment Safety and Health ([ESH](#)) member companies are pleased to solicit white papers for possible funding in 2025.

The call is open to all domestic and foreign universities and may be addressed by an individual investigator or a research team. Our selection process is divided into two stages. Interested parties are requested to submit a 1-page white paper, which should identify what can be done in a three-year period beginning January 1, 2025. A successfully selected white paper will result in an invitation to submit a full proposal. These proposals will be further down selected for SRC research contracts.

These projects will address existing and emerging challenges in information and communication technologies (ICT) and associated technologies, as outlined in the [Decadal Plan for Semiconductors](#), and accelerating innovation in application

It is the intention of the members for selected projects to be reviewed and renewed annually, but we anticipate that a project will have a lifetime of 3 years which should help support a mix of research scholars. SRC projects typically involve research scholars from undergraduate to post docs.

SRC expects to support each project up to \$105K (USD) per year. The number and size of the contracts awarded will be determined by the availability of funds, the support of the research needs, and by the number of high-quality

proposals. Proposals offering funding leverage (other funding resources related and beneficial to the proposed work) are encouraged and details should be described (ex. Fellowships, student support, fabrication support, etc. [Follow Us](#)).

Each researcher may be involved in no more than two white papers as either a principal investigator or co-principal investigator.

**PLEASE NOTE:**

- ***There will be 1 contract per proposal, and there will be no splitting of proposals into multiple contracts.***
  - ***Projects are expected to invoice for at least 90% of the award amount by the time of annual renewal or subsequent years funding will be reduced by unspent amounts.***
  - ***SRC will not approve no-cost extensions.***
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### Research Needs

The [Call-for-Research document for Environment Safety and Health \(ESH\)](#) outlines topics that have been identified as subjects of common pre-competitive interests among various member companies and are consolidated in various chapters and sections of two documents Decadal Plan for Semiconductors (<https://www.src.org/about/decadal-plan/decadal-plan-full-report.pdf>) and Microelectronics and Advanced Packaging Technologies Roadmap (<https://srcmapt.org/wp-content/uploads/2024/03/SRC-MAPT-Roadmap-2023-v4.pdf>).

### 2030 Broadening Participation Pledge

As we unleash the next wave of semiconductor innovation and solve the enormous challenges facing our industry, driven by the aggressive [agenda](#) from the Decal Plan for Semiconductors, we must be equally committed to these important elements of that success – the people and communities we create and nourish (for example women and under-represented minorities). Hence, 2030 Broadening Participation Pledge is issued below.

*Throughout the decade, as SRC defines, selects, and manages its research and education programs, we will look to grow our student base, establish a balanced mix of bachelor's, master's, and Ph.D.-level initiatives, and create a more diverse and inclusive community.*

### SRC's Commitment to Sustainability

With the expected growth of semiconductor chip manufacturing in the coming years, it is imperative that the chemicals, materials, and processes involved in their manufacturing are as [sustainable as possible](#). Therefore, research must take into consideration the environmental and human health impacts of new chemistries and focus on the development of more must be environmentally preferable materials and processes chemistries that are more efficient, more effective, and safer. In general, chemicals that are known to be persistent, bio-accumulative, or toxic will benefit from more environmentally benign substitutions. Two specific examples include, high global warning

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potential (GWP) gases used for etching and chamber clean and a diverse class of per- and poly-fluoroalkyl substances known collectively as PFAS.

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Even with all the improvements that Moore's law has afforded to semiconductor hardware and the systems they power, our insatiable global appetite for ICT is yielding energy consumption levels that are creating a new headwind for the continued advancement of technology. This may limit the growth of our GDP or semiconductors as an industry if we don't invest in the discovery of new technologies with radically improved energy efficiency.

### White Paper Guidelines

White Papers are limited to 1 page total, using a minimum of 10-point font size, and must be submitted via the OpenWater web application **by Tuesday, June 4, 2024, no later than 11:59 PM EDT**. Submissions not in compliance with all guidelines will be excluded from consideration.

#### Please include the following identifying information in your White Paper:

- Project title
- Investigator(s) and university.
- Principal investigator's contact information (telephone number, mailing address, and e-mail address).

#### Please address the following topics in your White Paper:

- **Targeted Need:** Emphasize area and problem to be addressed; match most relevant topic addressed in the research needs document. Projects can cover multiple research needs. Please identify each code covered in the white paper.
- **Approach:** Present your strategy for addressing the problem. Describe important findings from your research to date. Describe how your proposed research would advance the state of the art and be useful to SRC member companies.
- **Objective and Results:** What you plan to accomplish in a 3-year period. What are the anticipated outputs of a successful effort?
- **Broadening Participation:** How your task will enhance diversity in one or more of the following ways.
  - Smart growth of SRC's student population
  - Tie-ins to more BS and/or MS students and research/education initiatives
  - Increased diversity – getting more women, more under-represented minorities (URM) involved - globally
  - Getting more US students into graduate research while still advocating for the best students from across the world
  - Support new researchers and [young faculty](#).
- **Funding Request and participants:** Plan for yearly budget should include overhead charges by your institution. Besides faculty, please also indicate the number of students supported and their degrees pursued. A detailed approved budget is not required at this time.

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- **Funding Leverage:** Illustrate any leveraged funding which supports the goals and objectives of the proposed research. Additional collaborative funds identified for the project help expand the scope of the proposed research.
- **Background IP:** Identify any background intellectual property that either blocks the exercise of license rights or would be infringed by implementation of any of the expected results of this proposed research.

#### Contract Awardees will be expected to:

- Assign student(s) to work on the project at the start of the contract and encourage them to join the [SRC Research Scholar program](#).
- Participation in SRC's annual student conference, TECHCON, is highly encouraged.
- Facilitate student interactions and hiring by Industry participants.
- Host regular calls with industry liaisons at least every 4-8 weeks.
- In-person participation in annual project reviews (PI(s) and student(s) are invited).
- Fill out Key Performance Indicator (KPI) Scorecards yearly associated with annual review.
- Submit reports for pre-defined deliverables in accordance with due dates set in proposal.
- Submit publications, posters, thesis, etc. resulting from sponsored research.
- Submit pre-publication drafts (conferences, journals, etc.) to SRC at least 60 days prior to anticipated publication date.
- File [patents](#) in promising areas of research with disclosures sent to SRC.
- Manage the budget with timely spending and regular invoicing to SRC.
- Send noteworthy events and announcements about you and your team to SRC.
- If open-source software is to be developed, SRC encourages the use of MIT licensing terms when made available <https://opensource.org/licenses/MIT>.

#### Evaluation Criteria

Evaluation of white papers and later proposals will be accomplished through a technical review of each white paper and proposal using the following criteria, which are listed in descending order of relative importance:

1. Overall scientific and technical merit
2. Ingenuity, novelty, and impact of proposed research
3. Broadening Participation
4. Support of SRC's Commitment to Sustainability
5. Capabilities of proposed investigators, Cost effectiveness, realism

#### Helpful Suggestions for Submitting to the Call

To enhance your white paper submission, consider the below recommendations. Remember, these suggestions provide valuable insights but do not guarantee selection for a full proposal.

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1. Read and review SRC’s MAPT Roadmap (<https://srcmapt.org/>) as it is referenced in the calls for research
2. Submissions will standout if anticipated results from research can be benchmarked against the State of the Art
3. Build upon member resources to improve impact  
[\(https://www.src.org/program/grc/guide/researcher/guidelines/\)](https://www.src.org/program/grc/guide/researcher/guidelines/)
4. Have clear deliverables planned over the project (at least 1 per year)
  - Can be adjusted later with agreement of Program Manager and liaisons
5. Consider collaborating with other universities to improve submissions
6. Submit white papers, proposals, and future deliverables on time

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Timetable and Deadlines

Event	Deadline
Announcement of Call-for-White-Papers	Tuesday, May 7, 2024
Deadline to Submit White Papers	Tuesday, June 4, 2024, 11:59 PM EDT
Invitation to Submit Full Proposals	Monday, July 22, 2024
Deadline to Submit Full Proposals	Monday, August 19, 2024, 11:59 PM EDT
Winning Proposals Notified	Tuesday, October 1, 2024
New Programs Start	January 1, 2025

Please direct all technical questions to [Kashyap Yellai](#) Research Program Director.  
All other questions and responses should be directed to [Syd Williams-Black](#), Research Program Coordinator.